

STRAIGHT CUT CAM GEARS

#1399

1715 N. Farmersville Blvd., Farmersville, CA 93223

Phone: 599-733-8222

Fax: 559-733-7967

Toll Free: 1-800-274-8337

INSTALLATION INSTRUCTIONS

Clean gears before installation.

Try the fit of cam gear on camshaft. If it is too tight, sand cam lightly by hand until gear turns freely. This is a register and cannot be loose.

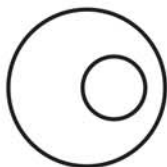
Place desired degree washers on cam gear followed by the Wave-loc washer and bolt. Torque bolts to 20 foot pounds.

Before bolting case halves together, install oil pump and check clearance between oil pump and cam bolts.

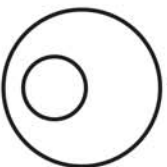
Degree Washers:

Gold	0 Degrees
Plain	2 Degrees
Silver	4 Degrees

RETARD



ADVANCE



**MAKE SURE
CAM & CRANK
GEAR LINE UP!**

